



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2690-11
Job Sheet 199218



Part No: D2690-11

Job Qty: 20 pcs

Part Name: Lanyard Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D2690 REV:C IPP REV:A 18.12.14 NEW ISSUE DD VERF:JFS IPP REV:A NEW ISSUE 17-01-11 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	20 pcs	8/30/19		0.00	1.00	Small Fab - 1		AUG 20 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	20 pcs	8/30/19		0.00	0.00	QC 5 - 10		AUG 20 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	20 pcs	8/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	NL	Stoog		
				Packaging 3 - 5 - B4B				
				Packaging 3 - 6 - B4B				
				Packaging 3 - 7 - B4B				
				Packaging 3 - 8 - B4B				
				Packaging 3 - 9 - B4B				
				Packaging 3 - 10 - B4B				
				Packaging 3 - 11 - B4B				
				Packaging 3 - 12 - B4B				
				Packaging 3 - 13 - B4B				
				Packaging 3 - 14 - B4B				
				Packaging 3 - 15 - B4B				
				Packaging 3 - 16 - B4B				
				Packaging 3 - 17 - B4B				
				Packaging 3 - 18 - B4B				
				Packaging 3 - 19 - B4B				
				Packaging 3 - 20 - B4B				
				Packaging 3 - 21 - B4B				
				Packaging 3 - 22 - B4B				
				Packaging 3 - 23 - B4B				
				Packaging 3 - 24 - B4B				
				Packaging 3 - 25 - B4B				
				Packaging 3 - 26 - B4B				
				Packaging 3 - 27 - B4B				
				Packaging 3 - 28 - B4B				
				Packaging 3 - 29 - B4B				
				Packaging 3 - 30 - B4B				
				Packaging 3 - 31 - B4B				
				Packaging 3 - 32 - B4B				
				Packaging 3 - 33 - B4B				
				Packaging 3 - 34 - B4B				
				Packaging 3 - 35 - B4B				
				Packaging 3 - 36 - B4B				
130	QC 21 - SA	20 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	D46		
					QC 21 - SA - 70	21		
					QC 21 - SA - 53	9-15		
Part Op 100 - Small Fab - Manufacture as per Dwg D2690 ***As per dwg note, crimp only one end, other end will be crimp at Descriptions: assembly. Make sure that second sleeve loop is tape with cable.*** 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____) 130 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
CBL-1240	Cable	18 ft (.9 ea)	100-Small Fab - 1	3157330				
CBL-460	Loop Sleeve	40 Ea (2 ea)	100-Small Fab - 1	5187877				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Small Fab - 1	CBL-1240	18	658	0				
	CBL-460	40	727	0				
Part Specifications								
Specifications could not be found.								

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S207028



Part: D2690-11

Job No: 199218

Serial No/Batch: S207028

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/20/19